

9124721 Service Instruction Installation front doors MCC (2nd version)

The technician, working on the unit will be fully responsible for abiding the locally prevailing safety rules and regulations.

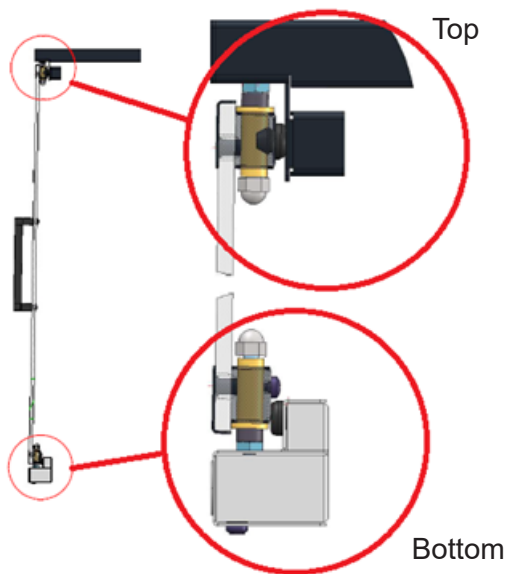
Technical activities must be performed by qualified and authorized persons only.

Before working on any electrical part, or dismantling the unit by means of using a screwdriver or any other tool, **ALWAYS REMOVE THE POWER PLUG** from the main outlet.



	Door set
MCC 60	9380369
MCC 90	9380370
MCC 120	9380371
MCC 150	9380372





Difference top/bottom
hinge axis



Depending on variant:

With standard under frame:

Remove front under frame panel (two screws, one on each bottom corner).

Drop-In:

Raise the unit at least 30cm from tabletop level in order to access the screws for the child- guard.
Be careful to support the unit such that no components or connections underneath the base of the unit are damaged while doing so.

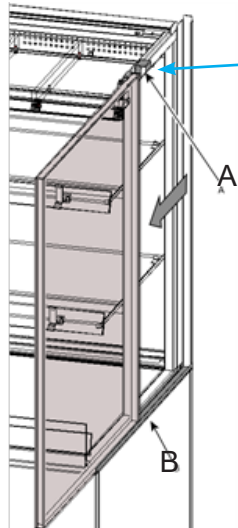
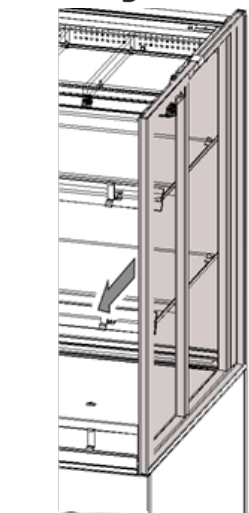
Step 1.

Remove Child guard:

Refer service manual chapter replacement and adjustment

- Remove front panel.
- Loosen mounting screws (3x depending on unit length) of child guard. *Screwed from underneath.*
- Remove Child guard
- Position under beam on place of child guard
- Fasten mounting screws.





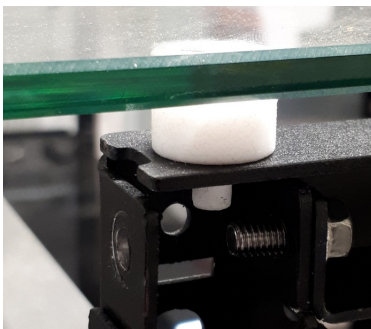
Step 2.

- a. **Remove side glass** both sides:
- b. Slide the double glass pane towards the front along the top (A) and bottom (B) guiding rails.
- c. The side pane can be removed from the unit once it has slid entirely past the top guide.

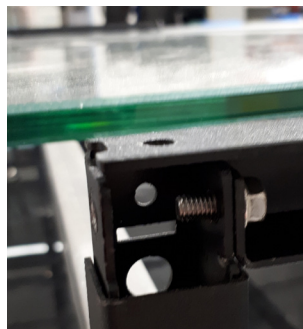


CAUTION:

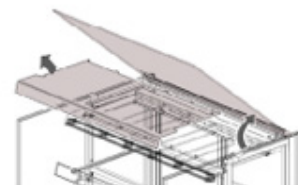
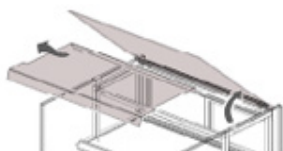
Once past the top guide, the glass pane might fall if not properly held. Hence do not leave it standing upright without being supported by both guide rails or holding it.



HOT



COLD



Step 3.

- a. **Remove white (or black) stud**, both sides. *(Black stud is screwed in)*

Step 4.

- a. **Remove top air guide or assy. air box** (which is applicable depending on version).

Step 5.

- a. **Remove side glass holder**, left and right.



Step 6.

- a. **Remove or loosen back cover(s)** left and right (sliding door stopper).

Both fixed with three screws.



screws



Step 7.

- a. **Remove top column cover** by removing last screw. (one each side)

Step 8.

- a. **Place new (longer) top column cover(s)/ window support** (two screws).
- b. Mount screws in new top column cover



Step 9.

- a. **Replace white (or black) stud** removed earlier.

Step 10.

- a. **Replace side glass holder** removed earlier.

Step 11.

- a. **Place top front beam** in side profiles.
Slide the beam into the front of the profile.

Step 12.

- a. **Fasten the top front beam** in side profiles with screws. (both sides)



View from underneath

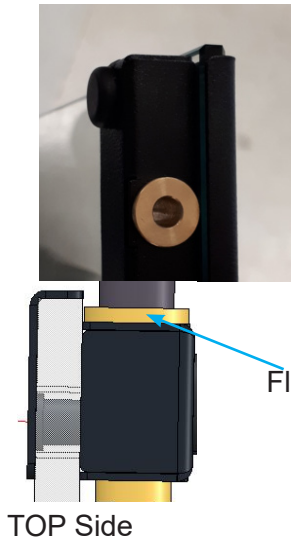
Bottom Side

Step 13.

- a. **Check placing bearing(s)** in door, one in the top, one at the bottom.

Make sure the flange of the bearing sits opposite of the glass.

Flange



Step 14.

- a. Place a door on the lower beam, let it stick out of the unit.

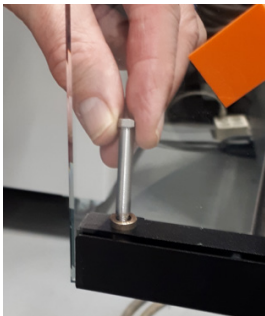


CAUTION:

Be careful not to touch the top beam with the glass door.

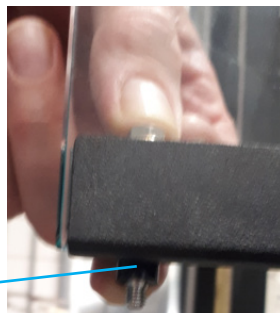
Step 15.

- a. Place hinge pin into bearing



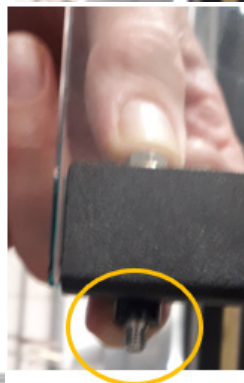
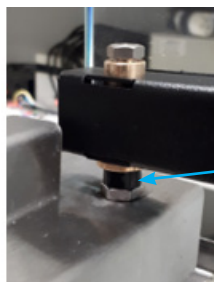
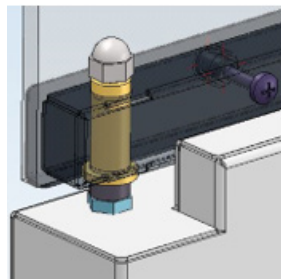
Step 16.

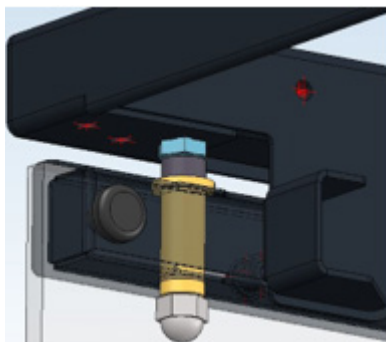
- a. Place distance ring on hinge pin.



Step 17.

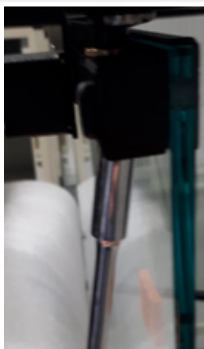
- a. Fasten hinge pin loosely, making sure the door is kept in place





Step 18.

- a. Place top hinge pin into top bearing.
- b. Place distance ring on top hinge pin.
- c. Fasten top hinge pin, tighten tight !



Step 19.

- a. Fasten lower hinge pin, tighten tight !



Step 20.

Repeat step 14 till 19 for each front door, depending on MCC variation.

Replace removed sliding doors covers in reverse order.

Replace top air guide or assy air box, in reverse order. If this does not fit anymore please order:

	Top air guide	Assy air box
MCC 60	9382062	N.A.
MCC 90	9382061	9380002
MCC 120	9382063	9380098
MCC 150	9382124	9380137



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