


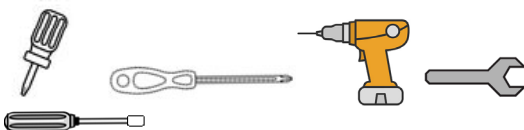

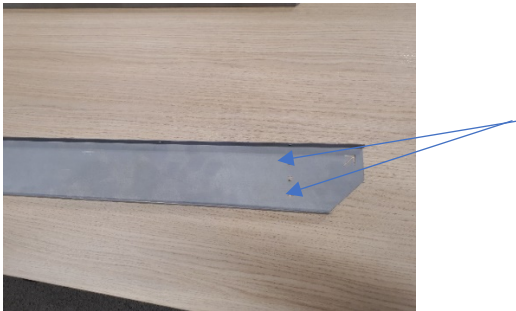


Doc. nr. 9124558	Rev. 0	Registration form. Instruction placement of Bumper on MCC	
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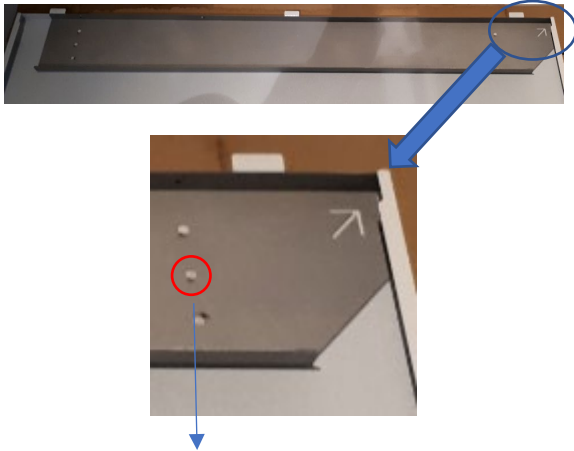


For All MCC models a Bumper set is available, see below for part numbers

9380206	Assy. Bumper 60
9380207	Assy. Bumper 90
9380205	Assy. Bumper 120
9380208	Assy. Bumper 150



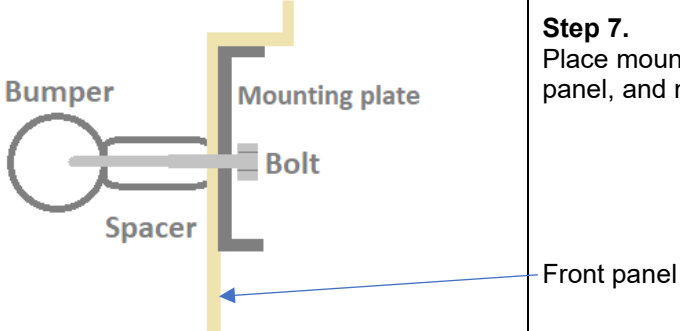
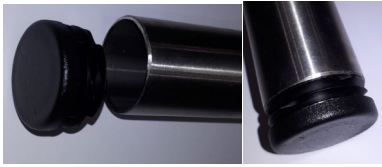

 **Before starting this procedure, turn off the MCC and unplug the power connector from the wall outlet.**

	
<p>Tools:</p> 	<p>Philips screw driver Wrench 8 Drilling machine Drill bit 5,5 mm Socket wrench 8</p>
	<p>Bumper with mounting holes</p> <p>New version: Bumper with spacers welded on already</p>
	<p>Drilling template / mounting plate</p> <p>Hight adjusting holes for mounting (3 holes)</p> <p>(most commonly used, the hole in the middle)</p>

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	<p>For mounting one bumper:</p> <p>2 x Mounting Bolts, 2 x Spacer, (New version welded on already) 2 x End caps.</p>
	<p>Step 1 Remove plinth set</p>
	<p>Step 2. Remove front panel</p> <p>Refer Service manual: MCC Chapter 11.16 point 1</p> <p>And place panel on working space, careful not to scratch</p>
	<p>Step 3. Place drilling template on the <u>inside</u> of front panel</p> <p>Make sure arrow is pointing to top right corner</p> 
	<p>Step 4. Choose which height you want to place the Bumper (most commonly used, the hole in the middle)</p>

Doc. nr. 9124558	Rev. 0	Registration form. Instruction placement of Bumper on MCC	
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	<p>Step 5. Keeping the mounting plate in place, drill two 5,5 mm holes (one left and one right) in the required places</p>
	<p>Step 6. Put bolt from inside into the drilled hole</p>
	<p>Step 7. Place mounting plate at the inside of the front panel, and mount the bumper on.</p>
	<p>Step 8. Place end cap on both sides of bumper</p>
	<p>Step 9. Replace front panel.</p>
	<p>Step 10. Connect power plug again to the power wall outlet and turn unit on.</p>