
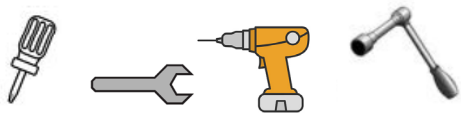
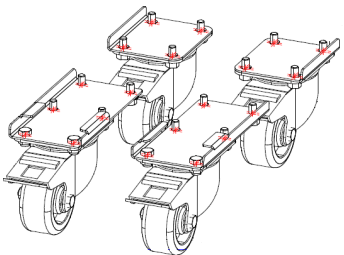
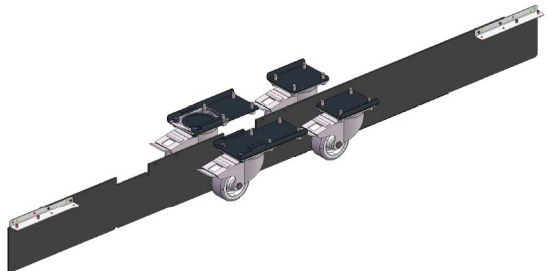
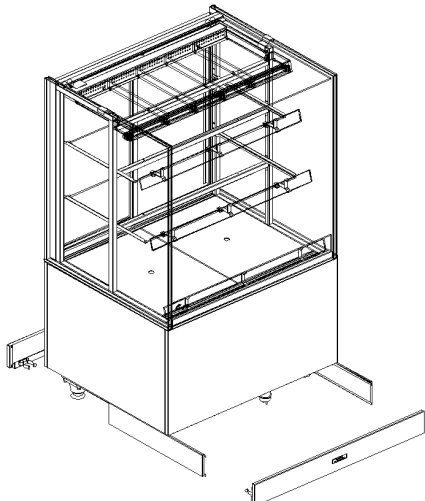
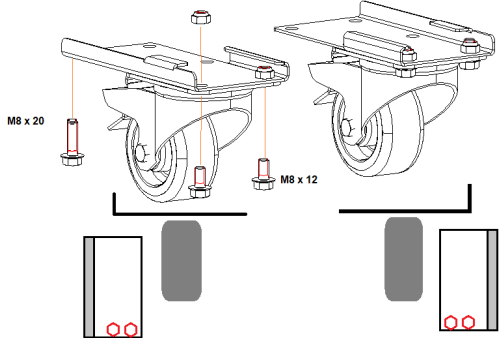
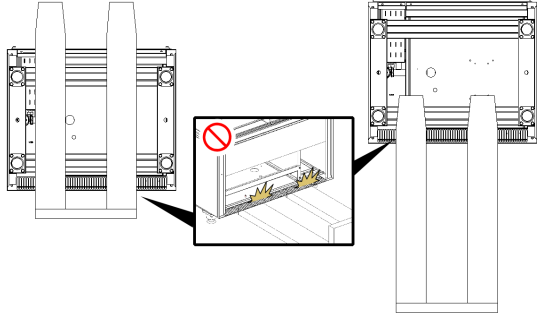
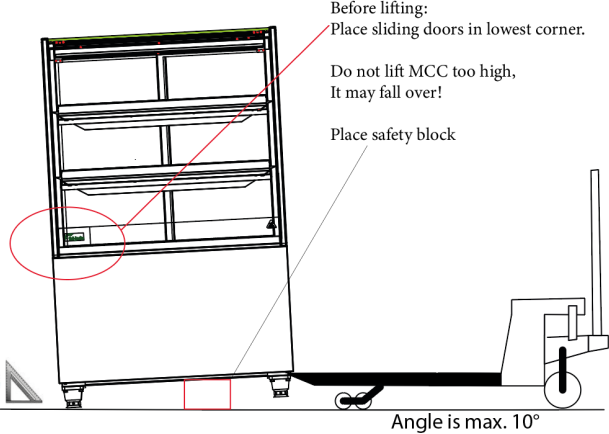
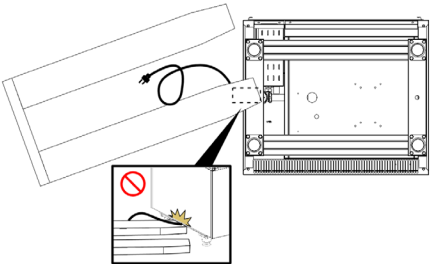


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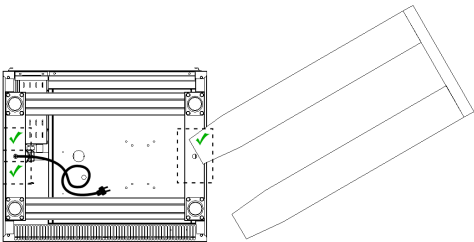
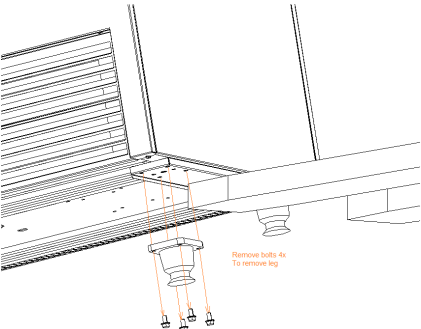
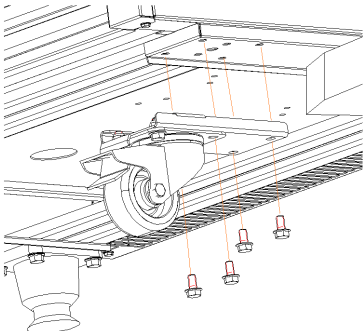
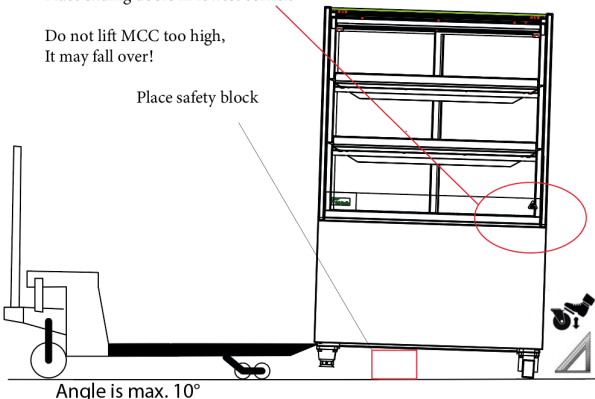
**Replace only one wheel at a time. Never loosen two Legs/Weels simultaneously.**

	Turn unit off and pull power plug from power wall outlet.
	<b>Tools:</b> Philips screw driver, Wrench 8, Drilling machine, Drill bit 5,5 mm, Socket wrench 8
	<b>9389851</b> Wheel set Hot units
	<b>9389852</b> Wheel set Cold units (including Air blockage)
	<b>Step 1</b> Remove plinth set

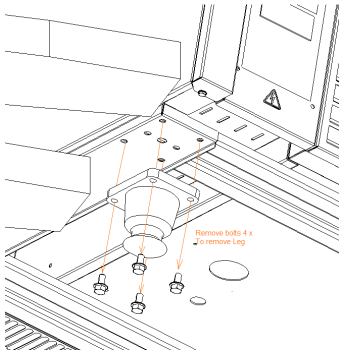
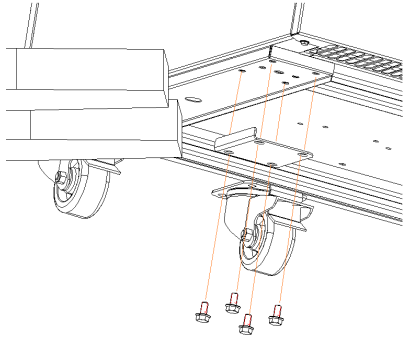

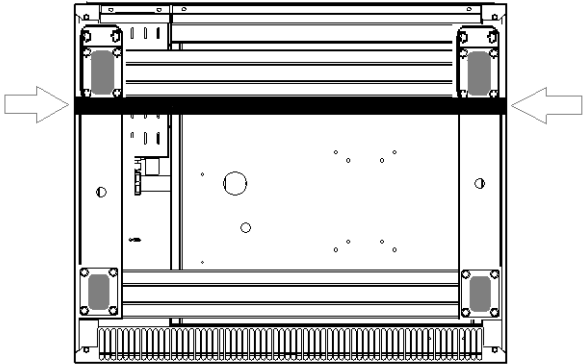
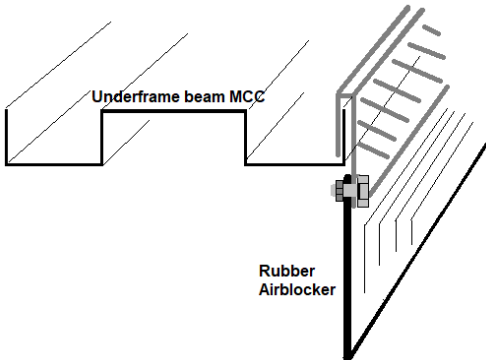

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	<p><b>Step 2.</b> Prepare 4 wheels , mount them on mounting plate.</p> <p>Using only two bolts and nuts in the front holes.</p> <p>Long extension plates must be placed at the back side of the unit</p>
	<p><b>Step 3.</b> Lift MCC.</p> <p>When a forklift is used, be careful not to damage the air grill underneath.</p>
	<p><b>Step 4.</b> When using a pallet truck;</p> <p>First place sliding doors in lowest position</p> <p>When lifting make sure not to exceed an angle of 10 degrees.</p> <p>Before unscrewing the bolts, place a safety block underneath the unit.</p> <p><b>Replace only one wheel at a time!</b></p>
	<p><b>Be careful not to damage the power cable.</b></p>

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	<p>Be careful not to damage the power cable.</p>
 <p>Remove bolts 4x To remove leg</p>	<p><b>Step 4.</b> Remove four bolts to dismount the first leg.</p>
	<p><b>Step 5.</b> Mount first wheel, already mounted on mounting plate on the place of the just removed leg. Using 4 bolts.</p> <p>Repeat step with second leg and wheel.</p>
<p>Before lifting: Place sliding doors in lowest corner.</p> <p>Do not lift MCC too high, It may fall over!</p> <p>Place safety block</p>  <p>Angle is max. 10°</p>	<p><b>Step 6.</b></p> <p><b>Before lifting, put the wheels on the first side on brake!</b></p> <p>Carefully lower the MCC, and lift up at the other side.</p> <p>Repeat step 4 and 5 for this side of the unit.</p>

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	<p><b>Step 7</b> <b>Cold units only.</b></p> <p>Mount air-blocker underneath the unit.</p>
	
	<p><b>Step 8,</b> Carefully lower the MCC on his wheels.</p> <p>Dispose of the removed legs, according to local regulations.</p> <p>Connect power plug again to the power wall outlet and turn unit on</p>