SERVICE INSTRUCTION

Heating element TDR

Applied in:
TDR5m/p
TDR7/8 m/p

Contents service kit:	Kit
One of the following heating elements	
9292028 1x 9,3kW 208V (USA)	9292028s
9292029 1x 5,4kW 208V (USA)	9292029s
9292018 1x 9,3kW 230V (EUR)	9292018s
9292019 1x 5,4kW 230V (EUR)	9292019s

and

9194489 1x Gasket, heating element

- NOTICE -

This manual is prepared for the use of trained Service Technicians and should not be used by those not properly qualified. If you have attended a training for this product, you may be qualified to perform all the procedures in this manual.

This manual is not intended to be all encompassing. If you have not attended a training for this product, you should read, in its entirety, the repair procedure you wish to performto determine if you have the necessary tools, instruments and skills required to perform the procedure. Procedures for which you do not have the necessary tools, instruments and skills should be performed by a trained technician.

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EXCHANGING THE HEATING ELEMENT

1. Remove the right side panel and the top cover.
2. Remove the Rotor from the cooking cavity.
3. Remove the fan plate by unscrewing the 2 wing nuts, turn it down and lift it out.

4. Check the position of the different wires on the element and write them down if necessary. *Note that the numbers are lasercut on the insulation and not very clear to see.*

5. Disconnect the wires from the element. Take care!! It is necessary to hold the studs with a 7mm wrench just below the wire.

6. Cut the insulation on the top side around the fastening plate of the elements and remove the insulation.

7. Unscrew the nuts that secure the element.

8. Unscrew the M4 nut(s) on the inside top that fasten the element to the top side and take out the element.

9. Clean the surface at the location of the gasket.

Reverse the procedure to install a new element but take care of the following:

- Take a new gasket.
- Hold the studs with a 7 mm wrench when fastening the wires!! See #5.