LOW PROFILE CASTOR KIT - TDR&W 7-P/M USA

KIT CONTENTS (kit # 9298106)		
Part #	**Quantity**	**Description**
9070777*	4	Brake block
9171022*	4	Screw M8x30
9172143*	4	Caster with bearing bush
9290471*	2	Low profile assembly
9294335*	2	Cover (Corner profile)
9291040	2	Cable gland
3701068	2	Cable gland nut
9294345	1	Control Panel
9123946	1	Installation manual

* parts are pre-assembled

INSTALL NEW CONTROL PANEL

WARNING
Disconnect the electrical power to both units.

NOTE:
The power cord cannot exit through the bottom of the unit when low profile casters are installed because there is no clearance.

1. Disconnect the electrical power to both units.
2. Remove the screws securing the side panel on the controls side of the units.
3. Remove both the side panels.
4. Remove the knob from the control: (M-type unit only)
   a) Loosen (do not remove) screws on the contact block.
   b) Remove, by twisting, outer section of the knob.
5. Remove bolt securing the panel from behind.
6. Remove control panel.
7. Install the new control panel.
8. Secure the new control panel with the bolt of step 5.
9. Place the two cable glands at the bottom holes.
10. Re-mount the control knob (M-type unit only).
11. Re-route both the power supply cables through the cable glands.
12. Verify that the cables are connected correctly and that the cable glands are tightened.
13. Re-mount both side covers.

INSTALL LOW PROFILE CASTERS

WARNING
Disconnect the electrical power to both units.

1. Disconnect the electrical power to both units.
2. Lift the stacked unit and place them onto blocks at least 8” high.

NOTE: Stacked units can be lifted by means of a forklift. To do this, open both doors of the **lower unit** and remove the grease tray. Slide forks all the way into the grease tray opening. Make sure forks rest in the frame member and are spread as far apart as possible

3. Remove casters from under the unit.
4. Remove bolts securing caster sets together during shipping.
5. Remove the corner profile covers from the caster assemblies in the kit.
6. Install low profile caster assemblies onto left side and right side bottom of the unit using (16) bolts from removed casters.
7. Install corner profile covers on the caster.
8. Carefully remove blocks and place the unit on the floor and put the brakes on.