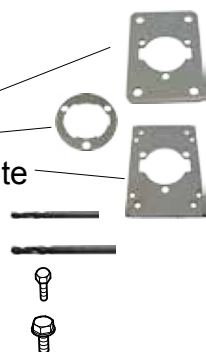


TRC doorlock upgrade kit 9304239s

Contents kit:

9304239 1x Mounting plate
 3714222 1x Spacer ring
 30001153A 1x Drilling template
 9191296 1x Drill 3,2 mm
 9191301 1x Drill 4 mm
 4280128 3x Screw M4x12
 4285135 4x Screw M5x 10
 9124193 1x This instruction



Applied in: TRC
First model



Necessary tools:

Tap M5



Fine marker



Screwdriver (slotted)



File



Drilling machine



Angled grinder (with small disc)



Later model



- Protect all glass and Stainless steel from the grinding sparks. (it is not possible to remove the sparks from the glass and Stainless steel will rust where the sparks have touched!!!!)
- Note that the job is easier (not faster) when removing the outer glass.
- The description below is done without removing the outer glass.

Open the door.

Lift out the inner door and put it on a safe place.

Remove the doorgutter. (2 screws)

Remove the cover plate. (5 screws)

Unscrew 3 screws
M4x12

Mount the drilling
template.



Drill 8 holes
3,2mm



8x
3,2 mm



Remove the template
Drill 8 holes 4mm
Mark the outline.



8x
4 mm



Cut out the square.
Use a small diameter disc.
Preferred $\leq 85\text{mm}$ ($3\frac{3}{8}''$)



Break out the
square.



Tap screw thread
M5 (4x)



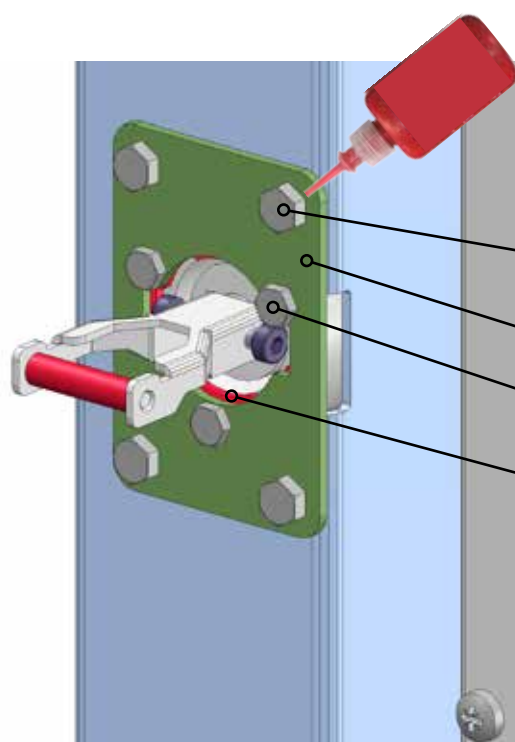
Deburr the hole.
Put on the spacer ring



Mount the lock on
the mounting plate.



(4x) M5



Use threadlocker !!
7x

- 4285135 4x Screw M5x 10
- 9304239 1x Mounting plate
- 4280128 3x Screw M4x12
- 3714222 1xSpacer ring